



SANGIACOMO

presse

SIEMENS CONTROL PANEL (*optional*) (For C-frame presses)

+ New function

Between basic control (Allen Bradley PLC + Pilz safety device) and top of the range Numeric Control (SIEMENS fail safe), we introduce this brand new function, available with the **SIEMENS** control that, besides integrating **pilz** safety device with **SIEMENS** touch screen colour display, allows also to memorize and quickly recall programs for different working processes (settable parameters: distance table-ram*, speed*, electronic cams*, mould protection device*, countdown counter).

** This new version of SIEMENS PLC matches with motorized ram, encoder and mould protector device.*

+ Memorization of tool programs



The parameters of ram position (distance table-ram), speed, electronic cams, mould protection device and countdown counter, can be easily stored through a software that permit several configurations, having a capacity of almost 200 Tool Programs. When recalling a Tool Program, the press automatically and simultaneously make all the set-up in a very short time. It is also possible to memorize Tool Programs in USB-key.

+ Other features

It's available a module for the communication with electronic feeders (to be defined with the feeder manufacturer).

In presses without ram height adjustment, inverter, electronic cams and mould protection device, the press guarantee similar performance compared to the basic control (Allen Bradley PLC + Pilz safety device), the change is the **SIEMENS** brand.