

Deburring - Polishing Machine with **"RBC"** working unit





It is the ideal solution to round the cutting edges up-to 2 mm of radious. For this reason, in addition of being a universal deburring and polishing machine for all types of materials, it is particularly suitable for preparing parts for painting, welding and / or galvanizing according to ISO standards. Heavy duty machine for heavy duty work



24	2.00	320	0.40
36	1.80	360	0.35
60	1.20	400	0.30
80	1.00	0	0.50
100	0.90	0	0.50
\$20	0.80	0	0.50
160	0.70	a	0.50
180	0.60	0	0.60
220	0.55	0	0.60
240	0.50	0	0.50
290	0.45	0	0.60

The Working Units



EXTRA units:

LONGITUDINAL units, belt length 3250 mm





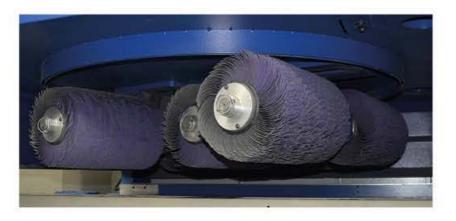
"C" Unit

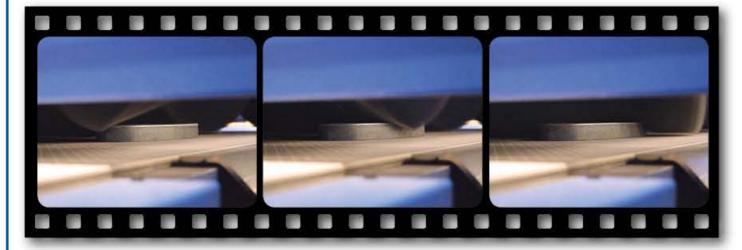
Cylinder covered with special rubber, oil and heat resistant with special high temperature bearings for high cutting speed applications. It can be used for **rough grinding** and/or **Finishing**

"CA" Unit

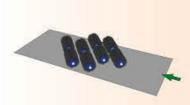
the special Electronic pad unit is com-posed of an identification system of the geometrical shape of the workpiece to be deburred. It is controlled by a PLC which activates a series of pneumatic sections (with 32 mm or 16 mm definition) that apply the necessary pressure on the abrasive belt on the perimeter of the workpiece only, thus removing the burrs. Especially suitable for **uneven mate**rial

"RBC" Unit Rotary brush head carousel Rotating unit on vertical axis equipped with 8 counter-rotating Ø 350 mm brushes, mounted on horizontal axis





Most common versions



MD7 B Deburring Edge Rounding



MD7 CBC

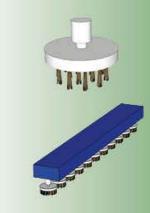
- Deburring
- Edge Rounding
- Finishing







CROSS unit

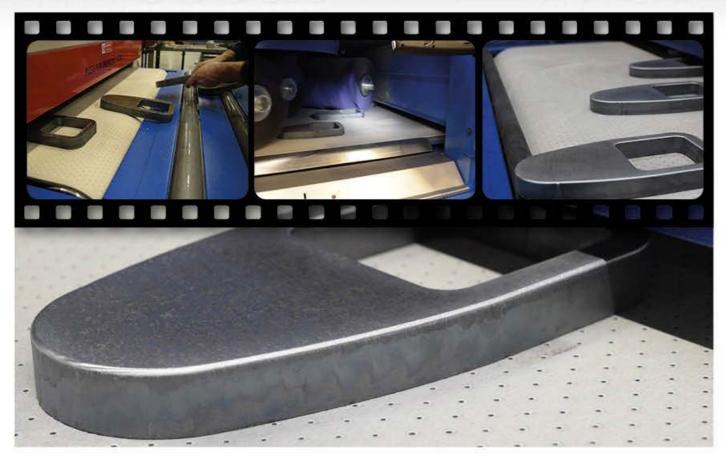


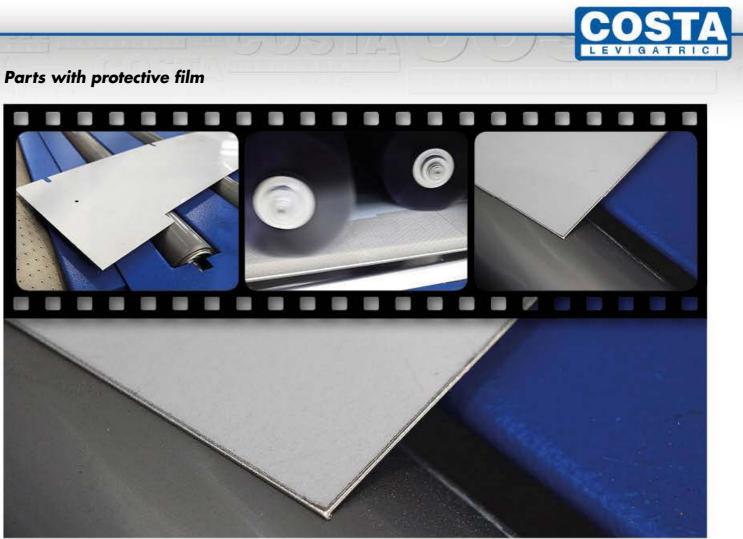
"V" Unit

It is composed of a series of vertical brushes, rotating at high speed (inver-ter controlled) and oscillating sideways at adjustable rate oscillation. This unit is utilized to remove oxide from the edges on pieces cut with Plasma and Laser.

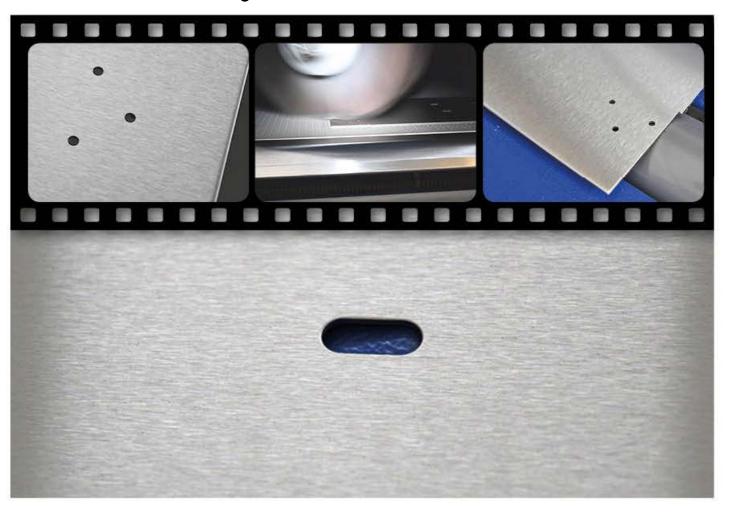
Some samples

Steel Parts (Oxyflame cutting)

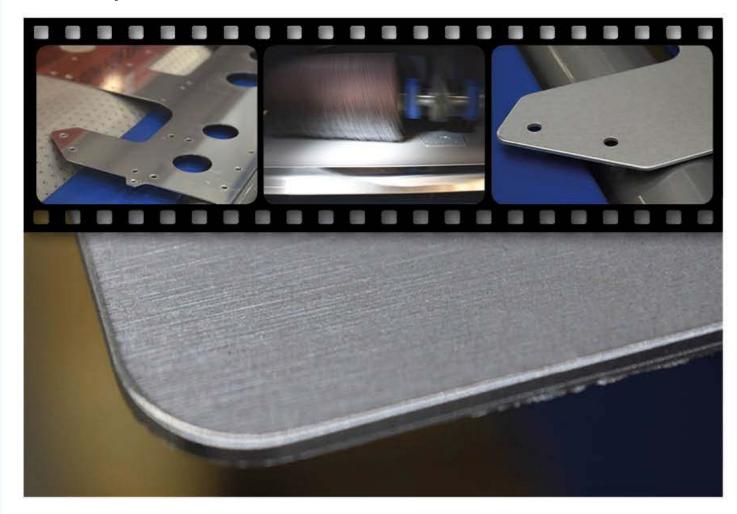




Stainless Steel Parts Finishing



Aluminium parts



Our machines

variable height or constant pass-line of feed table



Stand-alone machines



Machines installed in line with other machines or with transfer table.

or **top** processing side



Bottom polishing / deburring machines



Bottom + Top deburring machines



Top polishing / deburring machines

wet or dry processing



The dust generated by the working process is removed by a flow of water coolant.



The dust generated by the working process is removed by an air flow.

Headquarter of Schio

Factory of Sandrigo 2

Factory of Sandrigo 3

Factory of Sandrigo 4





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