

# DIETRONIC BRUSH CLEANING TECHNOLOGY



First DieTronic facility in Via Cavalier Angelo Manzoni 28, Sant'Angelo Lodigiano 26866 (LO) , Z.I. Maiano



DieTronic consolidated technology is the result of years of research, development and improvement

OUR HISTORY DieTronic was founded in 2003 thanks to the consolidated know-how and forwardlooking vision of its founders, who desired to provide advanced automatic lubrication systems of the highest quality for different metal-forming applications.

Thanks to our over fifteen-years experience, we have been able to develop a consolidated and patented technology, with an internal efficient quality management system certified also by the achievement of ISO 9001:2015.



- 2000 m<sup>2</sup> plant
- +15 years experience
- 615 machines produced



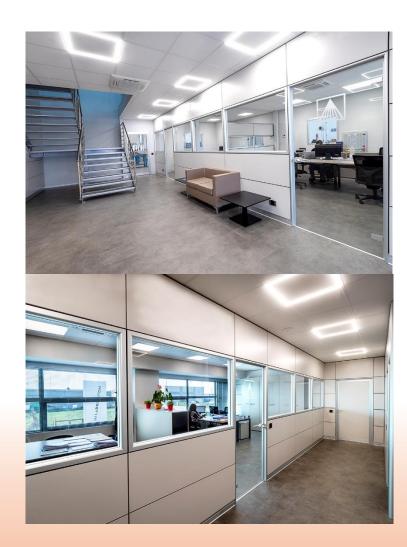
## ABOUT US



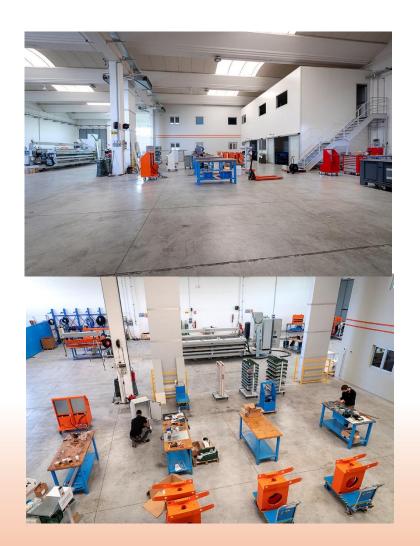
The new DieTronic plant in Via Madre Teresa di Calcutta 9-13, Sant'Angelo Lodigiano 26866 (LO) , Z.I. Malpensata



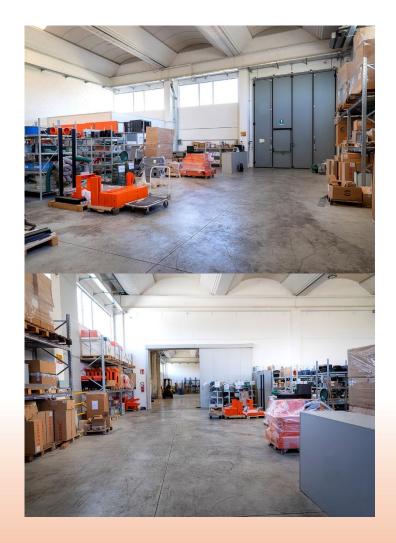
### **OFFICES**



### PRODUCTION



### WAREHOUSE



DieTronic Offices, Production Department and Warehouse



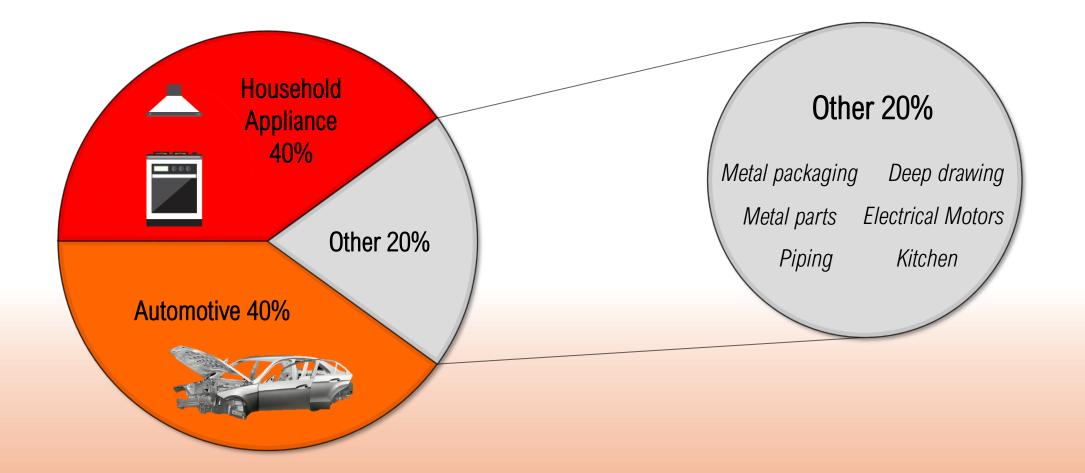
DieTronic agents and distributors network

GLOBAL PRESENCE DieTronic boasts a long series of collaborations and partnerships with companies and well-known factories in Italy as well as in Europe and all over the world. Our distribution network offers support to the customer starting from the consultancy to the assistance and maintenance, also through remote assistance.



### **APPLICATION FIELDS**

We are suppliers of lubrication systems for different sheet metal-forming applications, mainly for the Automotive and Household Appliance.

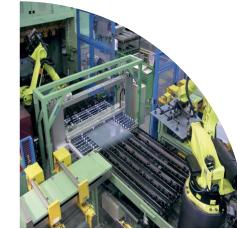


### CLEANING OF ALL KIND OF SHEET METAL: COILS AND BLANKS



- Hot/cold rolled strip
- Stainless
- Hot dipped strip



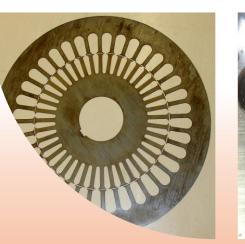


#### Automotive:

- Steel/Aluminium coil or blanks for skin parts
- Tailored Blanks
- Robot based car body cleaning

#### Electronic-industry:

- Motor lamination
- Contacts





#### Household appliance:

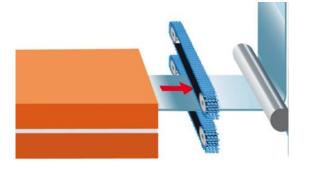
- Sinks
- Hoods
- Washing machine...



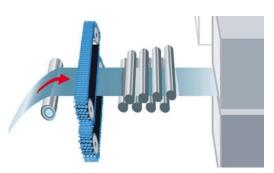
### **METAL CLEANING**



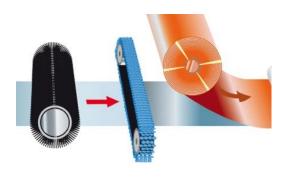
after oven



#### before leveller

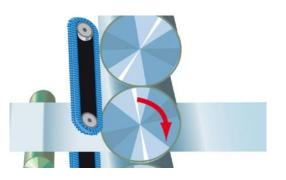


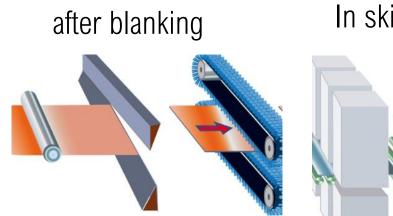
#### before protection foil



before/after stamping

roller/belt cleaning



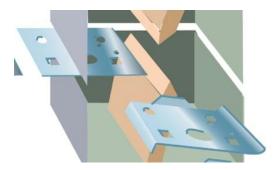


### In skin part pressline



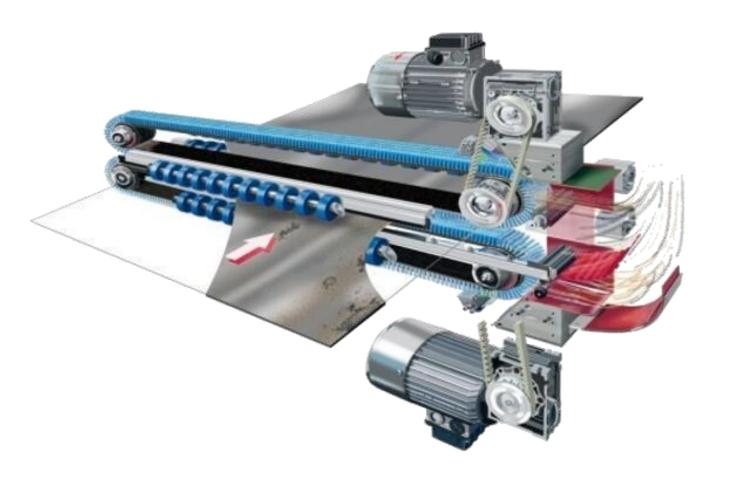


after punching before bending



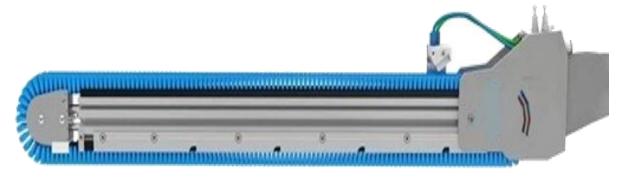


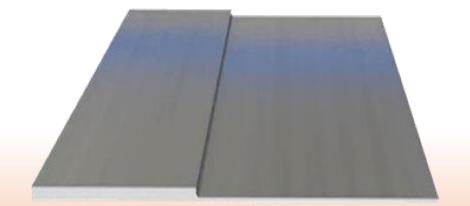
## ADVANTAGES OF DRY BRUSH CLEANING TECHNOLOGY



- Cost effective cleaning: low investment
   and operational costs
- Excellent cleaning performance
- Able to clean all metal surfaces (steel, galvanised blanks, aluminium, black steel, tailored blanks)
- Able to work with uneven surfaces
- Constant and maximum cleaning quality
- Small footprint and easy integration
- Standard machine
- Easy maintenance
- Flexible in use



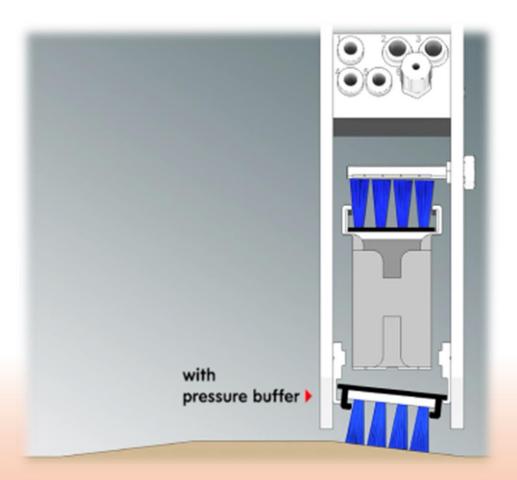




The system is equipped with 2 brushes (one for each side of the blank) able to **remove** even the **tiniest particles of dirt** (*until 10 micron*).

The **motorized brushes** wipe across the surface of the blank at a constant speed, crosswise to the feeding direction.

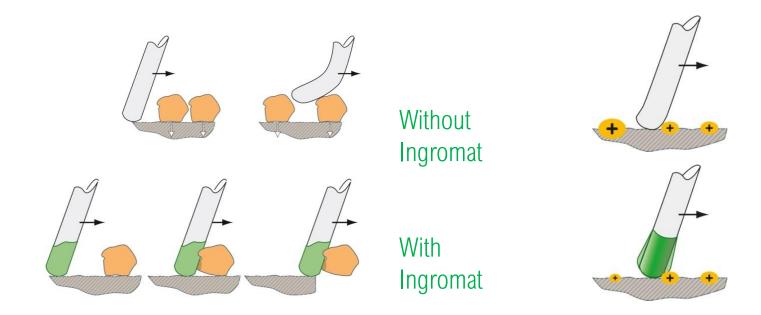




#### PRESSURE BUFFER

To grant premium cleaning results, a **pressure buffer** placed between the sliding guide and the brush ensures that brush filaments constantly assume a **vertical position**, even in relation to **uneven surfaces**.

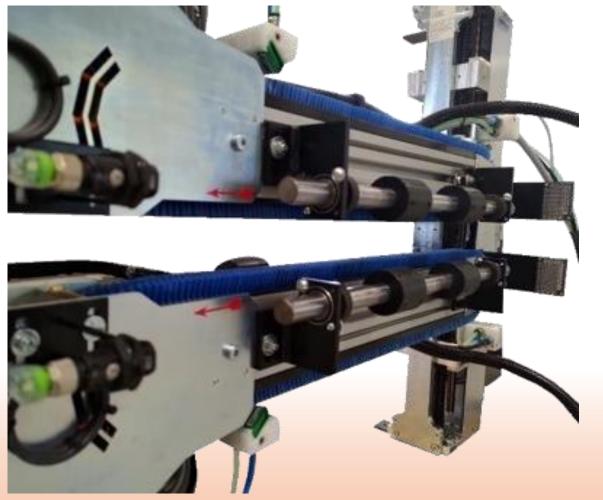




#### **INGROMAT**

The use of an **antistatic liquid** called Ingromat allows a **deeper cleaning** of the brush filaments



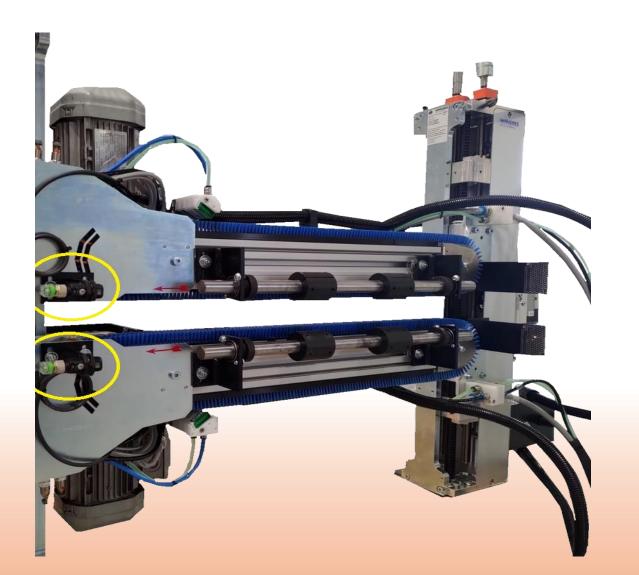


The two brushes can be vertically adjusted thanks to two mechanisms:

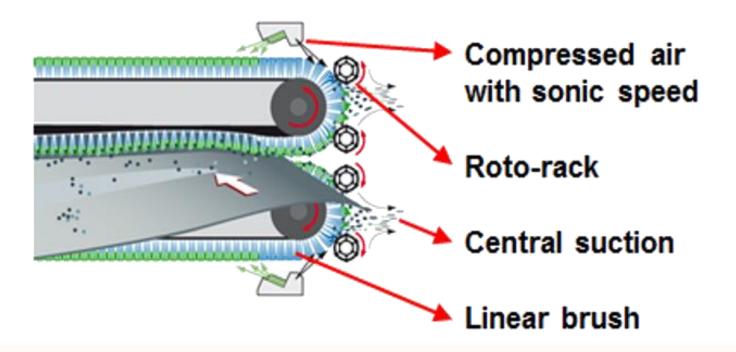
1. The first allows the **height adjustment** of both brushes according to the **pass-line** and the **material thickness** (the pressure buffer is able to work with blanks with a thickness difference up to 2 mm).



2. The second is a **pneumatic quick vertical adjustment** that, thanks to the precence of two **anticollision sensors** placed at the entrance of the brush cleaning device, aims at preventing any possible collision between the blanks and the machine structure.

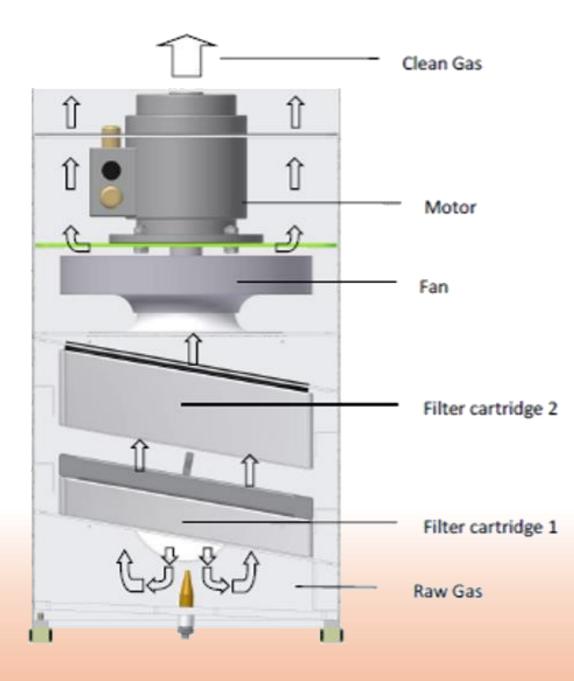






A rotating rack and compressed air nozzles detach particles both mechanically and pneumatically from the linear brushes.





The loose particles are immediately disposed of by a **suction system** connected to the cleaning module.





**Control Unit with PLC and Touch Panel** as operator interface.

Possibility to set all the system functions in **manual and automatic modality**:

- Brush opening
- Activation of brush rotation
- Ingromat dosing
- Activation of dust suction

In automatic modality (machine in working mode) the brushes are closed, the brushes/suction motors are activated and the Ingromat cleaning product is dispensed.

CONTROL UNIT

## INGROMAT CLEANING TANK

# 30 It inox tank equipped with visual and electric oil level indicator.

Product filter, Ingromat dosing pump, Brush pressure regulators and Ingromat flow regulators for the lower and upper brushes.











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## LOCAL TECHNICAL SUPPORT WORLDWIDE



Our Team is available worldwide for:

- Technical Support
- Periodical Maintenance Programs
- Possibility of remote assistance (h24)
- Spare Parts Stock, completely available in
- ✓ Italy
- ✓ US
- ✓ China
- ✓ Brazil





TRANCERIE EMILIANE

### **References Motor Lamination**

### **References Automotive OEM**







**General Motors** 











### **References Automotive T1 and T2**





### **Referenze Integratori**





### **References Appliance**







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